

	Specification No. JECXDE-0016
To Mouser Electronics	
SPECIFIC	CATION
Date: Decembe	er 21, 2012
Product Description: Electrical Doub	ble Layer Capacitor
Customer Part Number:	
Murata Part Number: DMF3Z5R5F	1474M3DTA0
Stamp or signature for red We received this / Company Name Section Name	documents /
Mgr	Eng.
Issue Section Company Name Murata Manufacturing Co., Ltd. <u>High Performance Power Device Dept.</u> Sales Section	<u>Mgr. Atsushi Kawashima</u> . <u>Eng. Atsutaka Mori</u>

Murata Manufacturing Co., Ltd.

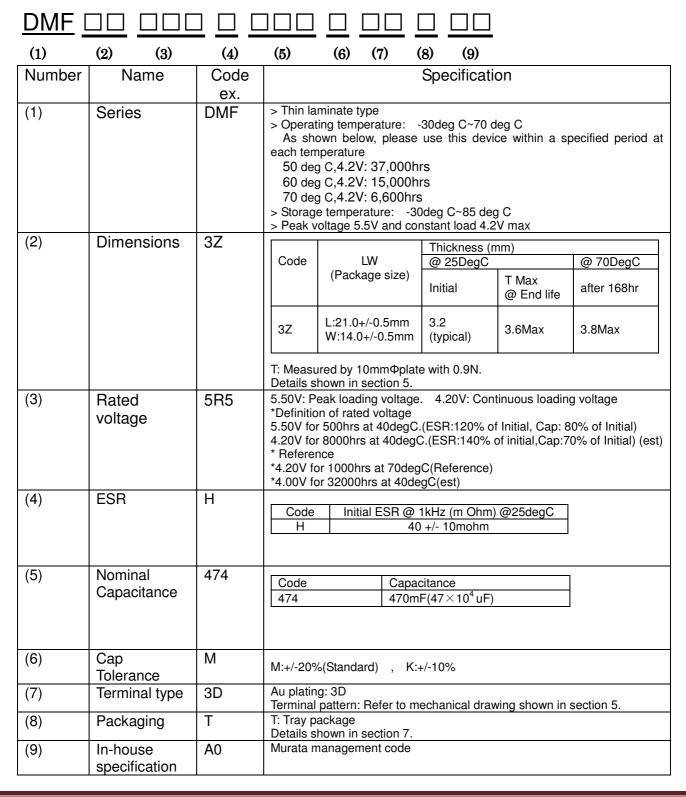
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### 1. Scope

These specifications are applicable for Electrical Double Layer Capacitor (EDLC) for consumer electronic equipments. For other markets and applications please contact your local Murata sales or engineering representative. This specification outlines detailed information for double cell EDLC for peak assist applications. For use under different conditions within the scope of these specifications, please consult a Murata sales or engineering representative.

## 2. Part Number Description





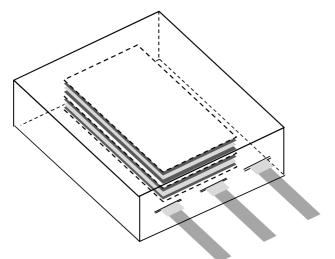
## 3. DMF series

Part Number (for Sample)	Rated Voltag	e	ESR @1kHz	@1kHz Capacitance	Dimensions(mm)			Leakage current
	Peak (V)	Const ant(V)	@25degC		L	W	Т	Max @96hr
DMF3Z5R5H474M3DTA0	5.5	4.2	40 +/-10.0 mohm	470mF +/-20%	21.0 +/-0.5	14.0 +/-0.5	3.2	10uA

T: Measured by 10mm Pplate with 0.9N.

As for the temperature characteristics of ESR and capacitance, please refer to "8-8. Temperature characteristics".

## 4. Product Structure



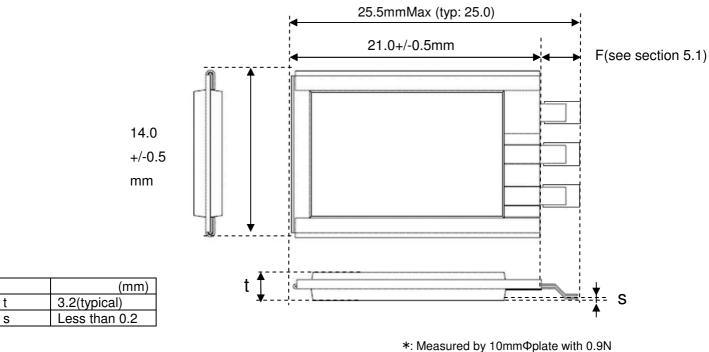
- 4-1. Electrolyte : Inside of 4-4-1.Laminate
- 4-2. Electrode : Consisting of 4-2-1. Al Foil and 4-2-2. Carbon
   4-3. Separator :

   4-2-1. Al Foil :
   4-2-2. Carbon :

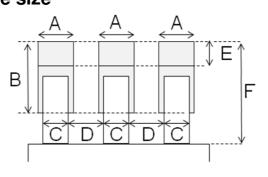
4-4. Outer Package: Consisting of 4-4-1. Laminate, 4-4-2. Withdraw Terminal + Outer Terminal,

4-4-1. Laminate : 4-4-2. Withdraw Terminal + Outer Terminal :

## 5. Mechanical Drawing



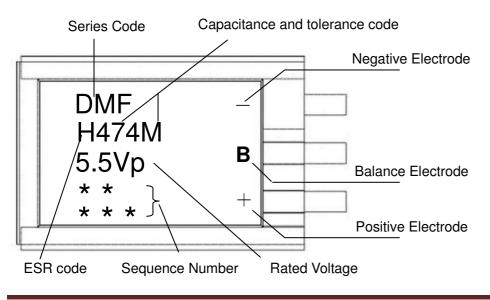
5.1 Electrode size



A=1.7+/-0.2mm B=2.6+/-0.2mm C=1.5mm (typ) D=2.0mm (typ) E=1.1mm (typ) F=4.8mmMax (typ: 4.3mm) E: Length of soldering area

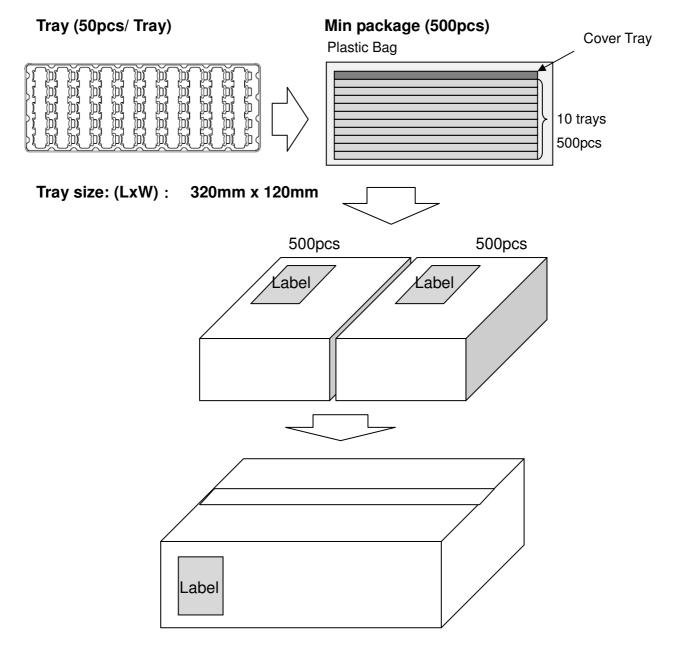
muRata

## 6. Marking



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# 7. Packaging



## \*Minimum Shipping Quantity: 500pcs



## 8. Performance

No	Item	Specification	Validation Method
1	Operating Temperature	-30degC ~ +70degC	
2	Storage Temperature	-30degC ~ +85degC for 168hrs	
3	Appearance	No external abnormality	Visual
4	Dimensions	Refer to section 5	Microscope, Vernier Caliper
5	Nominal Capacitance	Code       Capacitance         474       470mF +/-20%	Discharge method 1. Charge capacitor for 30min at rated peak voltage 5.5V. 2.Then discharge Voltage(V) Rated V <sub>1</sub> V <sub>2</sub> V <sub>2</sub> V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>1</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>1</sub> V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> Somin V <sub>1</sub> V <sub>1</sub> V <sub>1</sub> V <sub>2</sub> V <sub>1</sub> V
6	ESR		•
		CodeInitial ESR @ 1kHz (m Ohm) @25CH40 +/- 10mohm	<impedance method=""> Measured at AC1kHz. Current: 10mA - 200mA</impedance>
7	Leakage current	Less than or equal to 10uA at 96hrs.	Temperature: 25+/-2degC



No	Item	Sneci	fication	Validation Method
	пеш			
8	Temperature characteristics	$\begin{tabular}{ c c c c c } \hline Capacitance & Capacitance & change versus & 25degC & \hline & 20(Ref.) & +/-10\% & \hline & 25degC & \hline & 20(Ref.) & +/-10\% & \hline & 25degC & \hline & 20(Ref.) & +/-10\% & \hline & 25degC & \hline & 26degC & \hline &$		Temperature setting value +/- 2degC. > Capacitance measured with discharge method specified in No 5. > ESR measured with AC 1kHz specified in No 6.
9-1	Terminal strength 1	No break or crack on any terminal by applying less than 5N.		
9-2	Terminal strength 2	No break or crack on any terminal by applying less than 1N.		Hold the capacitor body and pull terminal.
10	Solder wettability	Min 75% of terminal electrode should be covered by new solder.		Preprocessing condition: PCT105degC/Relative humidity 100%/ 1.22x10 <sup>5</sup> Pa for 4 hours Immersion depth (flux and solder): Up to 0.8~1.2mm from terminal root. Solder temperature: 245+/-3degC. Sn-3Ag-0.5Cu Solder immersion time: 2~3 sec Duration: 25+/-2.5mm/s
11	Solder heat resistance	ItemSpecificationCapacitanceSatisfy initial valueESRSatisfy initial valueLeakage currentSatisfy initial valueThickness @25degCSatisfy initial valueAppearanceNo abnormality and No electrolyte leakage.		Soldering iron: Wattage 70W (typical) Diameter of soldering tip: 0.8mm Exposed length: 3mm, Solder type: Resin flux cored solder wire (nominal length 1.2mm) Solder: Lead-free solder: Sn-3Ag-0.5Cu Test condition: Soldering tip temperature: 350+/-10degC Heating duration: 3.0+1/-0 sec Test method: *Position the soldering iron pararell to the test spot of terminal *Avoid contact of soldering tip with capacitor body.

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No	ltem	Specification		Validation Method
12	Vibration tests	Items Capacitance ESR Leakage current Thickness @25degC Appearance	SpecificationSatisfy initial valueSatisfy initial valueSatisfy initial valueSatisfy initial valueSatisfy initial valueNo externalabnormality andNo electrolyteleakage.	Vibrate the capacitor in the following conditions; Standard charge condition, Fix the capacitor on substrate by double-stick tape and No stress on the terminals Acceleration amplitude: 10~60Hz 2.1G, ~80Hz 1.4G, ~100Hz 0.7G, ~125Hz 0.4G Sweep time: LOG 5 minutes for each way Direction and Duration: 2 hours for each of X and Y(planar) directions, 4 hours for Z(thickness) direction.
13	Temperature cycle.	Items Capacitance ESR Leakage current Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value No abnormality and No electrolyte leakage. Specification	Temperature: -30degC to +85degC, 30 minutes each(temperature change should be done within five minutes) Test Cycles: 256 cycles         Temperature Cycle         Temperature Cycle         1       Room Temperature 25+/-2degC         2       -30 +/-2degC         3       Room Temperature 25+/-2degC         4       85+/-2degC         5       Room Temperature 25+/-2degC         *Test should be done without charging.         *Characteristics are measured at 25degC.         *Keep device for 2hrs or more at 25degC         before measuring.         Temperature:85+0/-3degC         Duration: 168hrs+3/-0hrs
		Capacitance ESR Leakage current Thickness @25degC Thickness @85degC Appearance	-20% of initial value +20% of initial value Satisfy initial value 0.1mm thicker than initial thickness 0.4mm thicker than initial thickness No abnormality and No electrolyte leakage.	*Without charging *Characteristics are measured at 25degC. *Keep device for 2hrs or more at 25degC before measuring.
15	Storage at high humidity.	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value 0.1mm thicker than initial thickness No abnormality and No electrolyte leakage.	Temperature: 40+0/-3degC Humidity: 90-95% Duration: 240+12/-0 hrs. *Without charging *Characteristics are measured at 25degC. * Keep device for 2hrs or more at 25degC before measuring.





No	Item		Specification	Validation Method
16	Storage at cold			_
	temperatures	Items	Specification	Temperature: -30+3/-0degC
		Capacitance	Satisfy initial value	Duration : 168+3/-0hrs *Without charging
		ESR	Satisfy initial value	*Characteristics are measured at 25degC.
		Leakage current	Satisfy initial value	* Keep device for 2hrs or more at 25degC before measuring.
		Thickness @25degC	Satisfy initial value	
		Appearance	No abnormality and No electrolyte leakage.	
17-1	High temperature			
	loading -1	Items	Specification	Voltage: DC 5.5+0/-0.1V
	(for peak loading)	Capacitance	-20% of initial	Temperature :40+/-2degC
	( -   3/	oupuonanoo	value	Duration: 500+24 /-0hrs
		ESR	+20% of initial	Charge and discharge current:
			value	500mA max
		Leakage current	Satisfy initial value	*Characteristics are measured at
		Thickness	0.1mm thicker than	25degC.
		@25degC	initial thickness.	*Keep device for 2hrs or more at
		Appearance	No abnormality and No electrolyte leakage.	25degC before measuring.
17-2	High temperature			
	loading -2	Items	Specification	Voltage: DC 4.2 +0/-0.1 V
	(for continuous	Capacitance	-30% of initial value	Temperature: 70+/-2degC
	loading)	ESR	+40% of initial	Duration: 1000+24/-0hrs
			value	Charge and discharge current:
		Leakage current	Satisfy initial value	500mA max
		Thickness @25degC	3.8mm or less	*Characteristics are measured at 25degC.
		Appearance	No abnormality and No electrolyte leakage.	*Keep device for 2hrs or more at 25degC before measuring.

No	Item	Spe	ecification	Validation Method
18	Charge-Discharge Cycle Test	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -50% of initial value +100% of initial value Satisfy initial value 0.1mm thicker than initial thickness. No abnormality and No electrolyte leakage.	Charge voltage: $5.5 \pm 0/-0.1V$ Temp.: $25 \pm 2/-2$ degC Current: $5.0\pm 0/-0.1A$ Cycle number: $50000$ Profile Vcap OV Charge OV Charge OV Charge Charge OV Charge
19-1	High temperature Charge-Discharge Cycle Test 1	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -20% of initial value +20% of initial value Satisfy initial value 0.1mm thicker than initial thickness. No abnormality and No electrolyte leakage.	Charge voltage: $5.5 \pm 0/-0.1V$ Temp.: $40 \pm 2 \deg C$ Charge $3.2V$ to $5.5V$ with $500mA$ Discharge: $5.5V$ to $3.2V$ with $500mA$ Cycle number: $10000$ Profile
19-2	High temperature Charge-Discharge Cycle Test 2	Items Capacitance ESR Leakage current Thickness @25degC Appearance	Specification -30% of initial value +70% of initial value Satisfy initial value 3.8mm or less No abnormality and No electrolyte leakage.	Charge voltage: 5.5 +0/-0.1V Tempeauture:70+/-2 degC. Charge Current: 500+/-10mA Discharge Time: 67msec Charge: 1sec Discharge Current: 5.0+0/-0.1A Cycle number: 10000 Profile



No	Item	Specification	Validation Method
1	Puncture	No smoke, ignition or rupture	Preprocessing: Charge up to rated peak voltage at 25degC. Fully penetrate the center of capacitor by a 2.5φ needle.
2	Compression	No smoke, ignition or rupture	Temperature: 60degC         Preprocessing:         1. Charge device to rated peak voltage at 25degC.         2. Press the center of the capacitor with 10φ round bar and bend it at 90 degrees.(X and Y directions, Both sides) at 60+/-2deg C.
3	External Short Circuit	No leakage, smoke, ignition or rupture	Preprocessing: Charge up device to rated peak voltage at 25degC Connect plus and minus terminals by external resistance of 80+/- 20mohm. Temperature: 60degC.
4	Heating	No smoke, no ignition.	Preprocessing: Charge up to peak rated voltage at 25degC. Allow capacitor to sit at 150degC for 3 hours
5	Static Electricity Test (ESD)	No leakage, smoke, ignition or rupture	<hbm>C=150pF, R=150ohm, 1kV, 10 times Test Object: balance terminal, plus terminal, upper and under sides of package Temperature: 25degC</hbm>

### 9. Safety Test Specification

## **10. Quality Assurance**

- (1) Murata's responsibility for the quality of this product shall be limited to the specifications and usage as stated in this document.
- (2) The customer should evaluate and decide on the right type of assembly process and operating conditions/environment for this product.
- (3) Please keep device in sealed plastic package before use.

# 11. CAUTION 11.

### 11.1 Limitation of Usage

This product is designed for standard consumer applications. For the following high reliability applications, please contact Murata beforehand to discuss limitations and restrictions. Wrongful use of this product could lead to malfunction and harm to human life or property.

- (1) Aviation machinery (2) Space machinery (3) Undersea machinery
- (4)Power plant control equipment (5)Transportation equipment (car, train, ship...etc.,)
- (6)Signal machinery for traffic (7)Disaster prevention/crime prevention machinery
- (8) Other equivalent machinery

Please do not use this product for any applications related to the followings.

(1)Military equipment (2) Medical Equipment

#### 11.2 STORAGE CONDITIONS

11.2.1 Storage condition without opening outer package.

30degC 60%RH for 1 year (before opening outer package) \*Remark: This product cannot be baked.

11.2.2 Storage conditions after opening outer package.

(1)Term of warranty of this device is 3 months after opening sealed package.

(2)Storage environment

Please keep device under the following conditions in sealed package.

Temperature: 5-35 deg C and

Humidity: no more than 70%RH. No condensation.

Avoid any acidic or alkaline environment.

Avoid excessive external force on this device while in storage.

(3)Please keep device in sealed plastic package before use

(4)Please do not apply any heat treatment before use.

### 11.3. CAUTION BEFORE USAGE

(1) Rated voltage

This device must be used within rated voltage. In case over voltage, electrolyte leakage or swelling may occur.

This device has two individual cells connected electrically in series. Please make sure that peak voltage is less than 2.7V per cell and less than 2.1V per cell for constant load.

(2)Balance control

When connecting 2 or more capacitors in series (This device itself consists of two individual capacitors connected electrically in series.), please make sure to control voltage balance of each capacitor for the following two purposes;

- To prevent overvoltage: Prevent excessive voltage from being applied to any capacitor
- To prevent shortening of the life time: By making capacitor voltage equal, variation in the rate of degradation can be controlled. It allows long-term use of capacitors.

Discharge Frequency of capacitor (Under the condition of power-off (fully discharge) or discharge under 0.5V)					Discharge at under 0.3V			
	under 10 times 10-100times 100-500 times 500times or more (Batter							
2.5V/cell or more	active balance active balance active balance				active balance			
2.3-2.5V/cell	220k $\Omega$ or less	100k $\Omega$ or less	$10k\Omega$ or less	$4.7k\Omega$ or less	220k $\Omega$ or less			
2.1-2.3V/cell	220k $\Omega$ or less	220k $\Omega$ or less	$10k\Omega$ or less	10k $\Omega$ or less	220k $\Omega$ or less			
1.8-2.1V/cell	220k $\Omega$ or less	220k $\Omega$ or less	$22k\Omega$ or less	22k $\Omega$ or less	220k $\Omega$ or less			
under1.8V/cell	Please consult a Murata representative							

<Recommended balance condition>

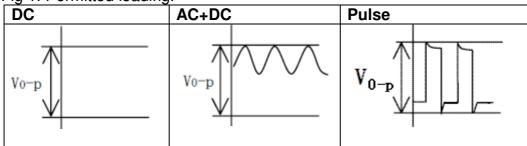
Supposed condition: Temperature is always under 50degC. Within five years (Supposed degradation rate;

Capacitance decrease: up to 30%, ESR increase: up to 50%)

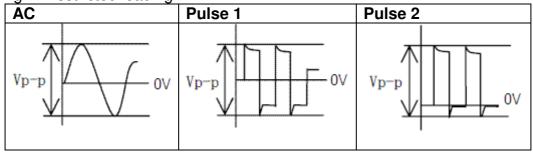
If using capacitor always at over 50degC, please consult a Murata representative.

(3) Applicable wave form





### Fig 2. Restricted loading.



#### <Polarity>

This device has polarity. Please do not reverse polarity when in use.

Reverse polarity may damage electrolyte or the electrode inside.

Please verify the orientation of the capacitor before use in accordance with the Markings of polarity on the products.

(4). Self heating temperature

The product temperature should not exceed 70degC, including any self heating due to high currents and ESR (ohmic losses). When measuring temperature, a  $\varphi$ 0.1mm type K thermocouple of low heat capacity is recommended. Self heating temperature should be measured under no radiation heat from tabs and wind-free condition. Excessive heating may decrease the reliability of the product or damage it irreversibly.

- (5). If a capacitor body contacts with other part or circuit, it may cause leakage failure.
- (6). This device cannot be used under any acidic or alkaline environment.
- (7). This device uses a relatively low vapor pressure liquid electrolyte. At high altitudes (low external pressure), internal resistance or other performance may be decreased. If you would like to use this product at high altitude continuously, please consult a Murata representative first.

### 11.4. CAUTION for Soldering and Assembling

- (1)These parts should not be soldered using Re-Flow and Flow profiles. Please use connection methods which prevent the main body of the parts rising beyond maximum allowable temperature. These may include hand soldering, Ultrasonic welding, etc
- (2)Please do not apply excessive force to the capacitor during insertion as well as after soldering. The excessive force may result in damage to electrode terminals and/or degradation of electrical performance.



(3)Hand Soldering

Please solder under following conditions.

Soldering iron temperature at 350 deg C +/-10 deg C

Solder Iron wattage: 70W or less

Soldering time: within 5.0sec per one terminal

Allowable soldering frequencies: 3 times per one terminal.

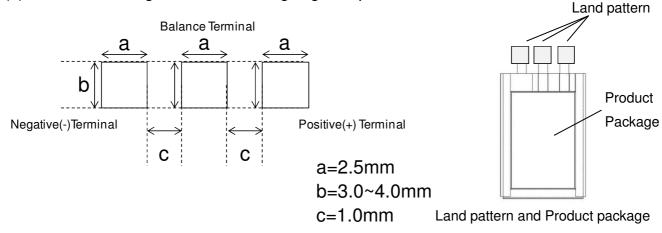
\* Please allow at least for 15 sec between successive soldering.

Please do not touch laminate package directly by solder iron.

In order to ensure the connectivity, please apply preparatory solder on the land.

When soldering, please apply flux or flux solder, heating the preparatory solder.

(4) Please refer to figure below for designing land pattern.



(5) Please do not wash the device after soldering.

#### 11.5. Disassembly

This device uses a volatile organic electrolyte. Please do not disassemble it.

#### 11.6. Disposal

This device should be disposed of as industrial waste in accordance with local laws and regulations. Never throw this device into fire.

### 11.7. Response to IATA Dangerous Goods Regulations

According to 54th Edition of IATA Dangerous Goods Regulations effective from January 1, 2013, Electrical Double Layer Capacitor (ELDC) with an energy storage capacity greater than 0.3 Wh is treated as dangerous goods and introduced as UN3499 in Class 9.

However, an energy storage capacity of each Murata's EDLCs is not greater than 0.3 Wh. Therefore, Murata's EDLCs are not covered by this regulation.

## 12. Proposal

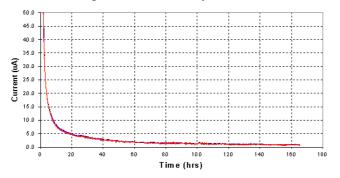
- (1) When you use, please evaluate in a state mounted by your product.
- (2) Please do not use this product other than the mentioned contents of this specification.
- (3) Please return us a copy after sealing with your company receipt stamp in this specification.
- (4) We think that it is not appropriate to mention a contract matter about the business in specifications, a drawing and other technical documentations.
- (5) This document specifies technical and quality specifications. No warranties or liabilities are implied implicitly or explicitly in this document. These matters should be handled elsewhere.



## 13. Performance Data

13.1. Leakage current (Typical)

Shows how leakage current decays with time as below.



13.2. Temperature performance

